



Mould Tooling

Machine Park

No	Machine type	Machine brand and model	Year	Working area (X/Y/Z)	Max. Spindle speed	Max. Spindle power	
1	CNC Mill	Haas VM3 Mold Maker	2008	1016/660/635	12 000	22,4	
2	CNC Mill	Haas VF2 TSC	2003	762/406/508	7 500	22,4	
3	CNC Mill	Haas Mini Mill	2004	406/305/254	6 000	5,6	
4	CNC Mill	Haas VF2 SSYT + 4&5 axis	2016	762/509/508	15 000	22,4	
No	Machine type	Machine brand and model	Year	Working area (X/Y/Z)	Max. weight of piece	Gen. amp.	Rotating C
5	Erosion	Sodick	2014	350/250/270	550 kg	40 A	yes
No	Machine type	Machine brand and model	Year	Working area (X/Y/Z)	Resolution	3D positioning speed	
6	3D measuring	Dea Global	2016	700/1000/500	0,04 µm	500 mm/s	
7	3D measuring	Optiv	2018	300/200/200	0,05 µm	165/165/60 mm/s	